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# SABIC® PPCOMPOUND 5040

PP COMPOUND IMPACT MODIFIED

## **DESCRIPTION**

SABIC® PPcompound 5040 is an impact-modified Polypropylene for automotive interior applications. This material is emission optimized and has been designed to combine a good performance profile with good processing.

SABIC® PPcompound 5040 is a designated automotive grade.

IMDS ID: 666993041

#### TYPICAL PROPERTY VALUES

Revision 20211207

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	30	dg/min	ISO 1133
Density <sup>(1)</sup>	905	kg/m³	ISO 1183
Mould shrinkage (2)			
24 hours after injection moulding	1.4	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile			
Tensile modulus	1450	MPa	ISO 527/1A
stress at yield	25	MPa	ISO 527/1A
stress at break	16	MPa	ISO 527/1A
strain at break	25	%	ISO 527/1A
Flexural test			
Flexural modulus	1500	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	8	$kJ/m^2$	ISO 180/1A
at 0 °C	6	$kJ/m^2$	ISO 180/1A
at -20 °C	4	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	90	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	135	μm/mK	ISO 11359-2

- (1) Injection molded sample ISO527-1A
- (2) Injection molded plaque 65x65x3.2mm
- (3) N.B.: No Break

# STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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CHEMISTRY THAT MATTERS



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